

000318



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-742-055
Job Sheet 168533



Part No: D412-742-055

Job Qty: 1 ea

Part Name: Wearplate Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/16/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/29/17	0.00	0.00	Start Up Container		
110	Packaging	1 pcs		12/29/17	0.00	0.00	Packaging1		
120	QC	1 pcs		12/29/17	0.00	0.00	QC4		
125	DC	1 pcs		12/29/17	0.00	0.00	DC		
130	Packaging	1 pcs		12/29/17	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea		12/29/17	0.00	0.00	QC21		

Part Op 110 - NULL

Descriptions: 120 - NULL

125 - Photocopy bluefile and create labels per PPP D412-742-055 CHG001

130 - Identify and pack for shipping as per PPP D412-742-055 Location :FG083

140 - NULL

P1K001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5489-041	1	3	0	0
	D5489-045	1	3	0	0
	D5489-047	1	6	0	0
	D5489-3	1	2	0	0

Part Specifications

Specifications could not be found.

Plex 11/16/17 8:44 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
NCR No. _____		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
		Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
		Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				
Date : _____		Step #: _____		QTY Effective : _____			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition			Completed By		
				Job No: 168533 Start up Operation 01/31/18 CHG001 Change No: _____ Operation: _____ Revision: _____ Original Serial #: S037553 PART NO: D412-742-055 Wearplate Installation S037553 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Dart Aerospace Ltd. Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Fit/Function ☐ Misaligned/off center ☐ Turning Sequence ☐					
Root Cause									
Environment ☐	No Re-verification ☐	Pressure/Forced ☐						Wrong dimensions tolerance act missing part	
Design ☐	Operator ☐	Bending ☐							
Doc/Data ☐	Offset/Setup ☐	Centre Not Con ☐							
Equip/Tooling ☐	Supplier ☐	Cracks ☐							
Handling/Pre ☐	Training ☐	Crimp/Kink/Rip ☐							
Material ☐	Use for Testing ☐	Cuffs ☐							
Internal Transport ☐	Poor Information ☐	Crushing ☐							
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐							
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐							
Substation ☐	Process Improvement ☐	Marks/Chatter ☐							
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Master Unit 000318

Tel (613) 632-5200

Containers on Master Unit 000318				
Serial No	Part No	Customer Part No	Status	Quantity
S036633	D5489-041		Allocated	1
S036719	D5489-045		Allocated	1
S037509	D5489-047		Allocated	1
S037541	D5489-3		Allocated	1